

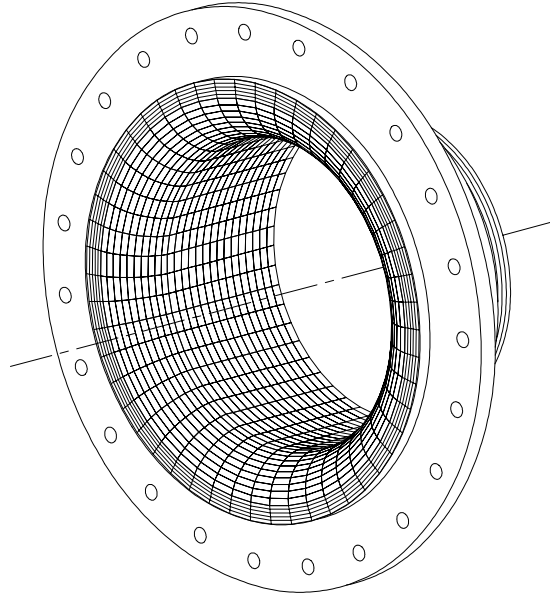


Product Repair Bulletin

P/N 969293/3611904/968233

Turbine Wheel Shroud

NHA: GTCP85 Series APU



Press for Photo

OEM Manual Repairs

Repairs for OEM Manual 49-21-73:

- Dress cracks.
- Dress surface H.
- Machine surface H.
- Machine diameter E.
- Machine surface M.
- Machine surface M for 3601829-1 Spacer.
Adds -189 suffix to 969293-X/968233-X .
- Machine surface M for 3601829-2 Spacer.
Adds -189 suffix to 969293-X/968233-X .
- Machine diameter B.
- Machine diameter C.
- Machine surface T.
- Machine surface K.
- Machine threads.

Repair for Service Bulletin:

- Machine diameter E per S/B 49-3137.
Converts 968233-1/969293-1 to -2.

Additional FAA Approved Repairs

Repairs for Britt Metal Major Repair 9107245:

- Weld cracks.*
- Metal fuse surface H.
- Metal fuse diameter E.
- Metal fuse surface M.
- Metal fuse diameter B.
- Metal fuse diameter C.
- Metal fuse surface T.
- Fabricate/Install -30 flange.*
- Fabricate/Install -31 contoured ring.*
- Fabricate/Install -32 extended contoured ring.*

* For P/N 3611904-1 only

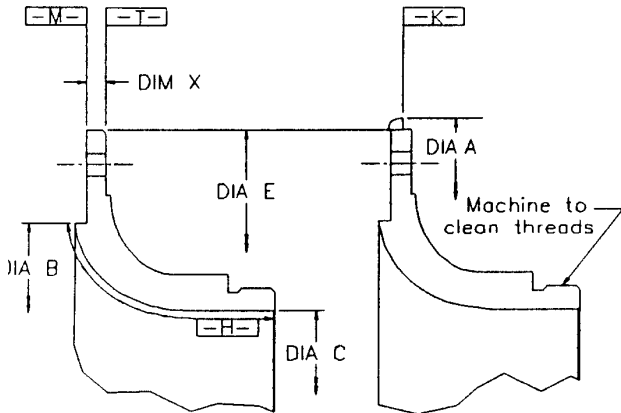
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Section 1

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P/N 3611904-1
P/N 968233-4
P/N 969293-2

P/N 968233-1
P/N 969293-1

