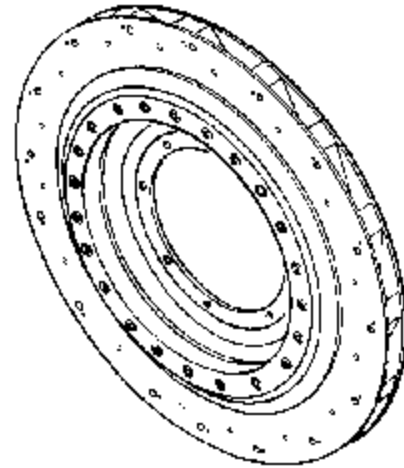


Product Repair Bulletin

P/N 3600291

Compressor Diffuser Assembly

NHA: TSCP700 Series APU



OEM Manual Repairs

Repairs for OEM Manual 49-20-66:

- Procure MS20427M4-12 rivet.
- Procure 3591-3CNO190 insert.(24)
- Procure 3610927-1 vane(s).(17)
- Set up/Install hardware as required.
- Weld repair cracks.
- Weld repair surface AC/AD.
- Weld repair vane tips as required.
- Dress vanes/welds.
- Fabricate/install surface AC/AD patch(s).
- Set up to install vanes as required.
- Install vane(s).
- Epoxy gas path voids.
- Line ream holes.
- Metallize diameter C.
- Metallize diameter D.
- Metallize diameter AA.
- Metallize surface B.
- Metallize surface E.
- Metallize surface AB.
- Machine diameter C.
- Machine diameter D.
- Machine diameter AA.
- Machine surface B.
- Machine surface E.
- Machine surface AB.

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