

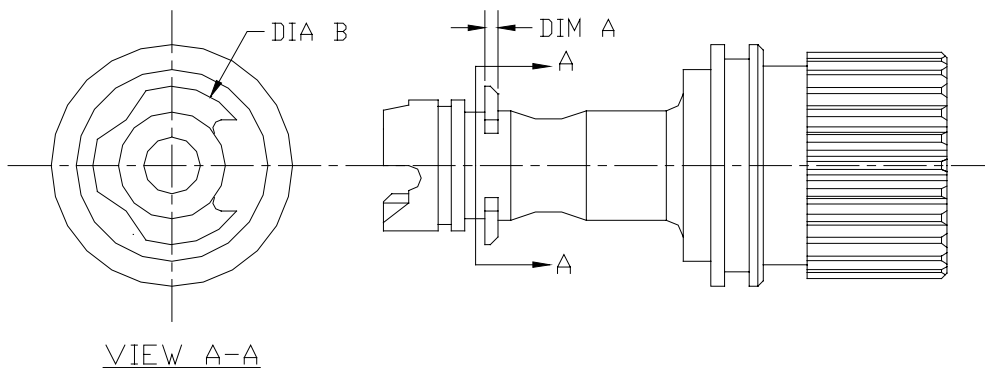


Product Repair Bulletin

P/N 3503406-2/-3/-4

Output Shaft

NHA: Air Turbine Starter 3505716



OEM Manual Repairs

Repairs for OEM Manual 80-11-43:

Magnetic Particle Inspect.

Additional FAA Approved Major Repairs

Repairs for Britt Metal Major Repair 0608301:

Anneal Shaft prior to welding.
Weld damage to Diameter B/Dimension A.
Stress Relieve.
Finish Machine.
Harden/Temper.
Magnetic Particle Inspect.
Return to Service.



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Output Shaft

WELD THIS AREA
ALL AROUND

