

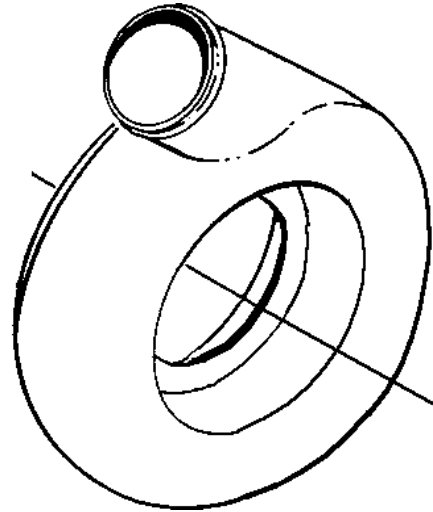


Product Repair Bulletin

P/N 203472

Torus Assembly

NHA: 204050-10/-11 Cooling Turbine



OEM Manual Repairs

Repairs for OEM Manual 21-50-15:

- Dress minor surface damage.
- Straighten inlet flange.

Additional Repairs

Repairs for Britt Metal E.O. 21-0042: *

- Cold straighten assembly as required.
- Weld/dress cracks.
- Fabricate/install patch(s).
- Metallize diameter K.
- Metallize diameter L.
- Machine diameter K.
- Machine diameter L.
- Pressure test torus cavity.

* Repairs in Engineering Order 21-0042 require incorporation in 121 air-carrier's specifications per FAA regulations.

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